

Adhesive Tape Systems

ORABOND® 1325/1328

High Performance
Transfer Tapes



ORABOND® 1325 and 1328 are modified solvent acrylate adhesive tapes with a 100 g brown PE liner. Both tapes are supplied without a carrier, and both are UL 969 listed.

ORABOND® 1325 and 1328 are the ideal bonding solutions for low energy plastic surfaces, foams and materials in general that require a very high adhesive strength.

- Extreme high shear and adhesive strength
- Excellent resistance to UV radiation
- Resistant to chemicals, solvents and humidity

They are the products of choice when working with:

- Name plates and signs
- Metal assembly
- Auto trim mounting
- Electronics
- Telecommunication

Engineered to Perform Better™

To find out more information visit

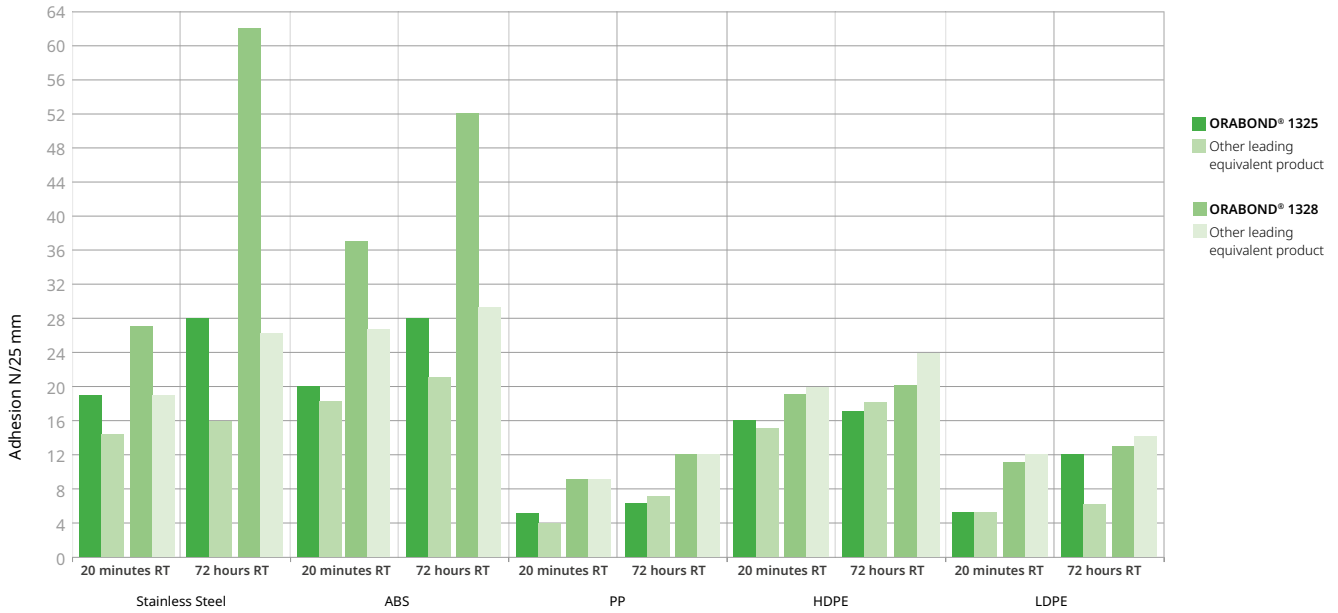
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ORAFOL®

Performance Characteristics

ORABOND® 1325 and 1328

Peel Adhesion on Various Substrates at RT



Peel measurements (FTM1), [N/25mm] after mentioned conditions

	20 minutes Room temperature			
	ORABOND® 1325	Other leading equivalent product	ORABOND® 1328	Other leading equivalent product
Stainless Steel	19	14	27	19
ABS	20	18	37	27
PP	5	4	9	9
HDPE	16	15	19	20
LDPE	5	5	11	12

	72 hours Room Temperature			
	ORABOND® 1325	Other leading equivalent product	ORABOND® 1328	Other leading equivalent product
Stainless Steel	28	16	62	26
ABS	28	22	52	29
PP	6	7	12	12
HDPE	17	18	20	24
LDPE	12	6	13	14

Average values. *Results affected by out-gassing of test substrates

