

# UPPERFLOK™

## THE THIN VELVET TOUCH HEAT TRANSFER FILM

Looking for a thin velvet personalisation solution? Upperflok is a nice viscose flock film with suede-like finish that allows very trendy personalisation results.

### Home Decor and accessories



### Product description

- ✓ Thin velvet film.
- ✓ Super soft touch.
- ✓ Suede-like finish.
- ✓ The ability to overlapped this material allows you to achieve multi-colour designs.
- ✓ Available in 23 colours:



### Application key points

- ✓ Easy to cut with a 60° flock blade.
- ✓ Quick and easy to weed.
- ✓ Ideal for lettering, and medium-small designs.

### Usage benefits

- ✓ Particularly high-wash resistance, up to 60°C/140°F.
- ✓ Comfortable to touch.
- ✓ Recommended for home decor and fashion accessories such as curtains, cushions covers, fleece covers.

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Dimensions
Viscose Flock	300 µm	Adhesive & Transparent Polyester	<b>All references available in 50 cm x 20 m</b> <b>Except Ref. 521, 525, 527, 519, only available:</b> 50 cm x 5 m

## APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temp.
Cotton Polyester Acrylic Cotton/Polyester blends without repellent treatment	Use a Flock Blade 60°	160°C – 20 s 320°F – 20 s

Pressure	Peeling
Medium	Cold

### Step 1 – Cutting

Set up the cutting of your heat transfer film in mirror mode and use a standard flock blade of 60°.

### Step 2 – Weeding

Remove the excess of material (easy weeding).

### Step 3 – Application

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX or equivalent at 160°C/320°F for 20 seconds, with a medium pressure.

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

### Step 4 – Peeling

Peel the material while cold.

*NOTE: We highly recommend you to perform tests before launching a production.*

## CARE AND MAINTENANCE RECOMMENDATIONS

Washing	Ironing	Tumble-dry	Dry cleaning
Up to 60°C/140°F	On reverse side only	Yes	Yes
Storage life	Storage Temperature & Lightning		Position
Up to 1 year	Dry room with 15-30°C/59°F-86°F	Away from sunlight	Vertical position

### Care and maintenance:

- ✓ Always respect the garments' instructions.
- ✓ Wait for 24 hours after the application before the first wash.
- ✓ Avoid the use of aggressive products.

### Washing recommendations:

- ✓ Respect the textile recommendations.
- ✓ Preferably inside out to extend the design's life.
- ✓ Do not bleach.