

# THERMOREFLEX® EXTRA

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	140- 150 microns	non adhesive polyester	REACH n° 1907/2006/EU  OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100 19.HIT.86736 HOHENSTEIN HTTI

## APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
nylon, polyester, treated fabrics, leather	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	70-100gf with new blade, 130gf with a used blade	20 cm/sec	5+10 seconds	160°C (320°F)	Medium (2,5/3,5 bar)	warm

- Remove the protective film
- Mirror cut the material
- Peel off excess material
- Place the decoration on the fabric
- Transfer for 5" under the suggested conditions
- Remove the carrier in warm conditions
- Cover with baking paper
- Press another 10" for final fixing

### PRODUCT HIGHLIGHTS

- Applicable on difficult fabrics (nylon, treated fabrics)

**NOTE:** We highly recommend to perform a test before launching a production

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside-out	YES best inside-out	YES (cotton cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on [www.siser.com](http://www.siser.com). For further information, please contact our sales office: [info@siser.it](mailto:info@siser.it)



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